

PRESS RELEASE

February 2012

Diesel power at its best LUMMA DESIGN CLR 558 GT based on Cayenne Diesel

- CLR 558 GT body kit with broad assembly and lightweight hood
- Increased diesel performance up to 205 kW (280 hp) and 630 Nm
- 3-pipe sports exhaust system
- LUMMA complete 22-inch wheels
- Lowering by 40 mm
- Interior leather & Alcantara finish

Now that the **LUMMA DESIGN** has recently unleashed the Cayenne Turbo as **CLR 558 GT** with a brute force of 600 hp, the Swabian tuner is also focusing their attention on the diesel versions. In addition to a considerable increase in horsepower and torque, it has also invested in a broader **CLR 558 GT** aerodynamic kit. This also makes for an excellent figure in gloss black, which is also complemented with the CLR 22-inch wheels by **LUMMA Design** in black. **LUMMA Design** is also making modifications to the chassis, sound and interior.

Increased performance for Cayenne Diesel

LUMMA Design is implementing the diesel engine tuning with its **D-Power-Box**. This additional electronic system now draws out a whopping 280 hp instead of the standard 245 from the 3.0d. The torque increases from 550 to a tremendous 630 Nm..

Naturally, **LUMMA Design** also continues to offer an increased performance for the 4.8-liter V8 turbo gasoline engine by a moderate 100 hp or by considerably more horsepower to 600 hp.

The **LUMMA Design sports muffler** guarantees an even sportier rear appearance with highly-visible and centrally-positioned 80- and 100-mm-diameter tailpipes.

For vehicles with a tow bar, the tuner will soon offer a 4-pipe exhaust system with left and right 4x100mm tailpipes.

For gasoline engines, **LUMMA Design** continues to provide the complete, stainless steel sport exhaust system.

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Ein Geschäftsbereich
von LUMMA TUNING
Weinstetter Straße 5
D-72474 Winterlingen
Fon: +49 (0) 75 77 / 933 729-0
Fax: +49 (0) 75 77 / 933 729-16
Net: www.lumma-design.com
Mail: info@lumma-tuning.de

Postbank Stuttgart (Biz 600 100 70) Kto. 393 534 702, IBAN: DE 25 6001 0070 0393 5347 02, BIC: PBNKDEFF
Winterlinger Bank (Blz 653 618 98) Kto. 36 867 004, IBAN: DE 78 6536 1898 0036 8670 04, BIC: GENODES1WL
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CLR 558 GT optics for all Cayenne models

Anything already very becoming for the Cayenne Turbo will also dress the Cayenne Diesel just as perfectly. The **LUMMA Design Body Kit CLR 558 GT**. It consists of a **front spoiler with fog lights** and **LED daytime lights** in extravagantly-formed air inlets plus racing grill, a **rear valance with diffuser optics**, powerful **front and rear fender extensions**, new **side skirts** and the lettering "CLR 558 GT". All components are largely made of **PUR-RIM in OEM quality**.

The body kit can be expanded with additional components. For example, **LUMMA Design** offers a **tailgate spoiler** that can be easily adhered to the tailgate. A very special eye-catcher, indeed, the high-quality, new-styled **LUMMA Design sport-look lightweight engine hood** is available from carbon/Kevlar composite material as well as from the motor sport material par excellence, of course, in visible carbon fiber.

LUMMA Design refines the headlights of the CLR 558 GT using a set of headlight covers for a "serious" look. Similarly, **LUMMA Design** also offers a **set of covers** (2-part and likewise adhesive) for the rear lights.

A good idea for parking lots, other poorly lit areas or areas with no light at all is the **LUMMA Design courtesy lighting**. Four LED's on the vehicle floor on the left and right sides light up when the doors are opened or unlocked and show the passengers the way into the vehicle.

22-inch wheels and lowering

For the complete wheel sets, **LUMMA Design** gives its customers a choice of two 22-inch options. The first option is the wheel set with the new 10- or 12x22-inch **sports rim LUMMA "CLR 22"** in matte black or silver and the second is the wheel set "Racing 3" with a single-piece rim featuring a multi-piece look and glossy polished stainless steel outer rim.

LUMMA Design equips all variations with high-performance tires to include 295/30-22 or 335/25-22 dimensions on the rear axle. **LUMMA Design** also supplies wheels with 9.5 x20" rims and tires with a dimension of 275/40-20.

LUMMA Design achieves a slightly lower center of gravity and more agile handling by installing an electronic lowering module or lowering springs, depending on which option the Cayenne has. A good compromise between comfort and maintaining vehicle height that still suffices for uneven terrain.

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Sporty and elegant ambience in the interior with two-tone leather and Alcantara

For the interior of the **CLR 558 GT**, the **LUMMA Design** program offers a wide range of additional accessories. Designed ergonomically and produced with elegant Alcantara/leather upholstery, the **LUMMA Design** sports steering wheel conveys a stronger bond with the vehicle. A feast for the eyes is also the **LUMMA Design bicolor black-red leather interior**, combined with Alcantara with contrasting color stitching. The classic red seat belt completes the perfect look. The exquisite cockpit includes colored **instrument dials in red** as well as stainless steel door scuff plates with an illuminated LUMMA logo. It enjoys a racing car atmosphere thanks to **LUMMA Design aluminum pedals** and an **aluminum** foot rest. A **foot mat set** of high quality velour with an embroidered emblem and real leather edging (color as desired) makes the cabin more comfortable. **LUMMA Design** also offers a matching **trunk mat** of the same material.

Of course, there is a TÜV (Technical Inspection Agency) parts certificate for all of the parts used.

For more information about LUMMA's extensive tuning program, please visit us online at www.LUMMA-DESIGN.com.

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